

## Features:

- Excitation system: self-excited (AREP and PMG are optional)
- ATS (automatic transfer switch) receptacle
- Lockable battery isolator switch
- Stainless galvanized zinc plates with strong corrosion resistance
- Vibration isolators between the engine/alternator and base frame
- Integrated wiring design
- Base fuel tank for at least 8 hours running
- Equipped with an industrial muffler
- Engine oil pump
- 50 C radiator
- Top lifting and steel base frame with forklift holes
- Drainage for fuel tank
- Complete protection functions and safety labels
- IP44 (soundproof sets), IP54 (control system)
- Water jacket preheater, oil heater and double air cleaner, etc. are available.



### Output Ratings

Generating Set Model	Prime	Standby
<b>WCS400/S</b>	350kVA/280kW	390kVA/312kW

Ratings at 0.8 power factor.

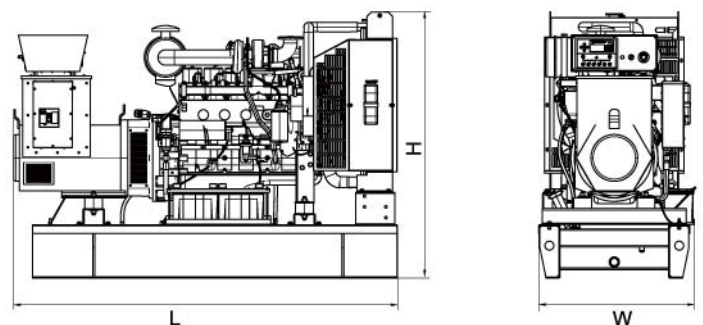
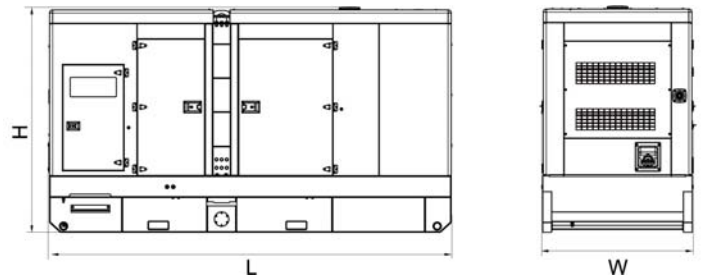
### Ratings and Performance Data

<b>Engine Make &amp; Model:</b>	NTA855-G4	
<b>Alternator Model:</b>	HCI444E	
<b>Alternator Brand:</b>	STAMFORD	
<b>Control System:</b>	PLC-920 / PLC-7420	
<b>Noise Level@7m:</b>	72.5-82.4	
<b>Frequency &amp; Phase:</b>	50Hz & 3PH	
<b>Engine Speed: RPM</b>	1500	
<b>Structure Type:</b>	WCS400	A
	WCS400S	R
<b>Fuel Tank Capacity: L</b>	WCS400	410
	WCS400S	660
<b>Fuel Consumption: l/h</b>	at 100% load	72.2
	at 75% load	54.2

### Dimensions and Weights

Generating Set Model	Length (L) mm (in)	Width (W) mm (in)	Height (H) mm (in)	Dry kg (lb)
<b>WCS400</b>	3045	1280	1830	3065
<b>WCS400S</b>	4450	1500	2200	4825

Dry = With Lube Oil      Wet = With Lube Oil and Coolant



Also available in the following voltages: 415/240V-380/220V-220/127V-200/115V;

ESP: Standby Power Standby duty, operation under variable load, without over load;

PRP: Prime Power-Continuous duty operation, under variable load 24/24h-10% over load permissible 1 hour/12 hours;

The data is only for your reference but not for use of sales.

M: Mechanical speed governor, E/ECU: Electronic speed governor;

NA: Naturally aspirated, TC: Turbocharged, TCA: Turbocharged and air-air aftercooled, TCW: Water-cooled Turbocharged;

The weights are approximate and without fuel.

## Engine model: NTA855-G4

### GENERAL ENGINE DATA

Type.....	4-Cycle;In-line;6-Cylinder	
Aspiration .....	Turbocharged,Aftercooled	
Bore x Stroke - in.×in. (mm×mm).....	5.5 ×6	( 140 × 152 )
Displacement - in. <sup>3</sup> (L).....	855	( 14 )
Compression Ratio .....	14.0:1	
Firing Order .....	1-5-3-6-2-4	

#### Dry Weight

--Fan to Flywheel Engine - lb. (kg).....	2870	( 1300 )
--Heat Exchanger Cooled Engine - lb. (kg).....	3095	( 1410 )

#### Wet Weight

--Fan to Flywheel Engine - lb. (kg).....	2970	( 1350 )
--Heat Exchanger Cooled Engine - lb. (kg).....	3320	( 1510 )

Moment of Inertia of Rotating Components - With FW1109 flywheel - lb.·ft. <sup>2</sup> (kg·m	118.5	( 4.99 )
Center of Gravity from Rear Face of Flywheel Housing - in.(mm) .....	27.7	( 704 )
Center of Gravity Above Crankshaft Centerline - in.(mm) .....	5.5	( 140 )

### ENGINE MOUNTING

Maximum Allowable Bending Moment at Rear Face of Block - lb.·ft. (N·m).....	1000	( 1356 )
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### EXHAUST SYSTEM

Maximum Allowable Back Pressure - in.Hg (kPa).....	3.0	( 10 )
Standard Exhaust Pipe Diameter - in. (mm).....	5.0	( 127 )

### AIR INDUCTION SYSTEM

Maximum Allowable Intake Air Restriction		
--With Clean Filter Element - in. H <sub>2</sub> O (kPa).....	15	( 3.74 )
--With Dirty Filter Element - in. H <sub>2</sub> O (kPa) .....	25	( 6.22 )
Minimum Dirt Holding Capacity - g/CFM ( g/L/s ).....	25	( 53 )
Maximum Allowable Intake Air Temperature ΔT - °F (°C).....	30	( 17 )

### COOLING SYSTEM

Coolant Capacity - Engine Only - U.S. gal (L).....	5.5	( 20.8 )
- With Radiator - U.S. gal (L).....	16.0	( 60.6 )
- With Heat Exchanger - U.S. gal (L).....	13.0	( 49.2 )
Maximum Coolant Friction Head External to Engine - PSI (kPa).....	6	( 41 )
Maximum Static Head of Coolant (exclusive of Pressure Cap) - PSI (kPa) .....	15	( 103 )
Maximum Static Head of Coolant Above Engine Crank Centerline -ft. (m) .....	46	( 14.0 )
Standard Thermostat (Modulating) Range - °F (°C) .....	180 - 202	( 82 - 94 )
Minimum Allowable Pressure Cap -PSI (kPa).....	7.0	( 48.2 )
Maximum Coolant Temperature - °F (°C).....	205	( 96 )
Maximum Top Tank Temperature - °F (°C).....	212	( 100 )
Minimum Top Tank Temperature - °F (°C).....	160	( 71 )
Maximum Allowable Top Tank Temperature for Standby / Prime Power - °F (°C).	220 / 212	( 104 / 100 )
Minimum Recommended Top Tank Temperature - °F (°C).....	160	( 71 )

## Engine model: NTA855-G4

Minimum Coolant Expansion Space - % of System Capacity .....	5	
Minimum Coolant Makeup Capacity - U.S. gal (L).....	1.1	( 4.2 )
Maximum Raw Water Pressure at Engine Outlet -PSI (kPa).....	15	( 103 )
Maximum Inlet Restriction at Raw Water Pump - in.Hg (kPa).....	10	( 34 )
Maximum Raw Water Pump Initial Suction Lift- ft. (m).....	3.05	( 10 )
Minimum Raw Water Pipe Size - in. (mm).....	2	( 51 )
Allowable Pressure Drop Across Keel Cooler -PSI (kPa).....	4	( 28 )

### LUBRICATION SYSTEM

Oil Pressure @ Idle Speed - PSI (kPa).....	15 Min	( 103 ) Min
@ Governed Speed - PSI (kPa).....	35-50	( 241 - 345 )
Maximum Allowable Oil Temperature - °F (°C).....	250	( 121 )
Maximum Oil Consumption - U.S.qt./h (L/h).....	0.25	( 0.24 )
Oil Pan Capacity - Low / High - U.S. gal. (L).....	7.5 / 9.5	( 28.4 / 36.0 )
Total System Capacity - U.S. gal. (L).....	10.2	( 38.6 )
Angularity of Oil Pan - Front Down/Front Up/Side to Side.....	38°/38°/38°	

### FUEL SYSTEM

Type Injection System.....	Direct Injection Cummins PT	
Maximum Allowable Restriction to Fuel Pump		
-- With Clean Fuel Filter - in.Hg (kPa).....	4.0	( 13.5 )
-- With Dirty Fuel Filter - in.Hg (kPa).....	8.0	( 27.1 )
Maximum Allowable Head on Injector Return Line		
-- With Check Valve - in.Hg (kPa).....	6.5	( 22.0 )
-- Without Check Valve - in.Hg (kPa).....	2.5	( 8.5 )
Minimum Fuel Supply Line Size - in. (mm).....	0.625	( 16 )
Minimum Fuel Return Line Size - in. (mm).....	0.5	( 13 )
Maximum Fuel Pump Supply - U.S.gal/h (L).....	87	( 329 )
Fuel Rail Pressure - PSI (kPa).....	182	( 1254 )
Maximum Fuel Temperature °F (°C).....	160	( 71 )

### ELECTRICAL SYSTEM

Minimum Recommended Battery Capacity ( 24V )		
-- Cold Soak (No Load) - CCA.....	900	
- Minimum Reserved Capacity - CCA.....	320	
-- Cold Soak (With Load) - CCA.....	900	
- Minimum Reserved Capacity - CCA.....	320	
Maximum Allowable Resistance of Cranking Circuit - ohm.....	0.002	
Standard Cranking Motor (Heavy Duty , Positive Engagement) - volt.....	24	
Standard Battery Charging System , Negative Ground - ampere.....	35	

### PERFORMANCE DATA

Idle Speed - r/min .....	650 - 750	
Maximum No-Load Governed Speed - r/min .....	1800	
Maximum over Speed Capability - r/min .....	2700	
Minimum Crankshaft Rotation for unaided Cold Start - r/min.....	150	
Minimum Torque for unaided Cold Start - lb.ft. (N·m).....	375	( 509 )
Exhaust Sound Pressure at 1m from Exhaust Outlet -1500r/min -dBA.....	N/A	

## Alternator model: HCI444E

CONTROL SYSTEM	SEPARATELY EXCITED BY P.M.G.							
A.V.R.	MX321	MX341						
VOLTAGE REGULATION	± 0.5 %	± 1.0 %	With 4% ENGINE GOVERNING					
SUSTAINED SHORT CIRCUIT	REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)							
CONTROL SYSTEM	SELF EXCITED							
A.V.R.	AS440							
VOLTAGE REGULATION	± 1.0 %	With 4% ENGINE GOVERNING						
SUSTAINED SHORT CIRCUIT	WILL NOT SUSTAIN A SHORT CIRCUIT							
INSULATION SYSTEM	CLASS H							
PROTECTION	IP23							
RATED POWER FACTOR	0.8							
STATOR WINDING	DOUBLE LAYER LAP							
WINDING PITCH	TWO THIRDS							
WINDING LEADS	12							
STATOR WDG. RESISTANCE	0.0124 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED							
ROTOR WDG. RESISTANCE	1.05 Ohms at 22°C							
EXCITER STATOR RESISTANCE	18 Ohms at 22°C							
EXCITER ROTOR RESISTANCE	0.068 Ohms PER PHASE AT 22°C							
R.F.I. SUPPRESSION	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others							
WAVEFORM DISTORTION	NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
MAXIMUM OVERSPEED	2250 Rev/Min							
BEARING DRIVE END	BALL. 6317 (ISO)							
BEARING NON-DRIVE END	BALL. 6314 (ISO)							
	1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR	940 kg				950 kg			
WEIGHT WOUND STATOR	415 kg				415 kg			
WEIGHT WOUND ROTOR	361 kg				338 kg			
WR <sup>2</sup> INERTIA	4.0771 kgm <sup>2</sup>				3.8783 kgm <sup>2</sup>			
SHIPPING WEIGHTS in a crate	1010 kg				1010 kg			
PACKING CRATE SIZE	155 x 87 x 107(cm)				155 x 87 x 107(cm)			
	50 Hz				60 Hz			
TELEPHONE INTERFERENCE	THF<2%				TIF<50			
COOLING AIR	0.8 m <sup>3</sup> /sec 1700 cfm				0.99 m <sup>3</sup> /sec 2100 cfm			
VOLTAGE SERIES STAR	380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE PARALLEL STAR	190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138
VOLTAGE SERIES DELTA	220/110	230/115	240/120	254/127	240/120	254/127	266/133	277/138
kVA BASE RATING FOR REACTANCE VALUES	300	300	300	290	344	360	375	375
X <sub>d</sub> DIR. AXIS SYNCHRONOUS	3.16	2.85	2.65	2.28	3.60	3.37	3.21	2.95
X' <sub>d</sub> DIR. AXIS TRANSIENT	0.20	0.18	0.17	0.15	0.22	0.21	0.20	0.18
X'' <sub>d</sub> DIR. AXIS SUBTRANSIENT	0.14	0.13	0.12	0.10	0.15	0.14	0.14	0.12
X <sub>q</sub> QUAD. AXIS REACTANCE	2.66	2.40	2.23	1.92	3.09	2.89	2.75	2.53
X'' <sub>q</sub> QUAD. AXIS SUBTRANSIENT	0.39	0.36	0.33	0.28	0.40	0.38	0.36	0.33
X <sub>L</sub> LEAKAGE REACTANCE	0.07	0.06	0.06	0.05	0.09	0.09	0.08	0.07
X <sub>2</sub> NEGATIVE SEQUENCE	0.26	0.24	0.22	0.19	0.28	0.27	0.25	0.23
X <sub>0</sub> ZERO SEQUENCE	0.10	0.09	0.08	0.07	0.10	0.09	0.09	0.08

WCS400 / WCS400S

# Control System PLC-920 (Optional)

PowerLink PLC-920 generator controllers integrating digital, intelligent and network techniques are used as the automatic control systems for diesel generators. It can carry out functions including pre-alarm, warning & electrical trip, error, fail monitoring and controls, etc.

## FUNCTION

### Pre-Alarm

- Engine temperature
- Oil pressure
- Over/under voltage
- Over/under frequency
- Over/under speed

### Warning & Electrical trip

- Over current
- Short circuit

### Error

- Over/under speed
- Speed loss
- Battery low voltage
- Battery high voltage
- Maintenance
- Over current
- Short circuit
- Engine stop
- CAN bus
- Charge alternator

### Controls

- Fuel and stop solenoid
- ECU power and stop
- Starter motor
- Automatic generator start

- Preheat
- External alarm horn
- Engine cooling
- Idle mode

### Fail monitoring

- Emergency stop
- Multiple engage fail
- Failed to start
- Low oil pressure
- High temperature
- Speed failure
- Voltage
- Charging fail
- Shutdown
- Warning



## FEATURES

- Largest back-lit icon display in its class
- Extremely efficient power save mode
- 3 configurable analogue/digital inputs
- Configurable staged loading outputs
- 15 events log
- LCD alarm indication
- Configurable remote start input
- Power factor measurement for 3 phases
- 3 phase Load current measurement
- 3 phase alternator voltage measurement
- Configurable 4 inputs and 8 outputs
- Engine run-time scheduler
- Engine hours counter
- Automatic start control
- CAN and alternator speed sensing in one variant
- Active, Reactive, Apparent power measurement
- Fully configuration via the fascia or PC using USB communication
- Motoring Engine Speed, Coolant Temperature, Oil Pressure and Fuel Level

## SPCIFICATION

- Dimensions: 140mm\*113mm\*43mm
- Panel cut-out: 118mm\*92mm
- Protection: IP65 at front panel
- Weight: approximately 0.16kg
- Operating temperature: -30 °C to 70 °C
- DC battery supply voltage: 8 to 35V
- Max. operating current: 85mA at 12V  
96mA at 24V
- CT secondary: 5A
- Flexible sensor measurement:  
Full scale: 480ohm;  
Accuracy: ±2%FS; Resolution: 1%

## Control System function list

	MODEL	PLC-920	PLC-7420	
General accessory	AVR	●	●	
	Electronic Governing	×	×	
	Glow plug control	●	●	
	Cycle Cranking	●	●	
	(MODBUS) Networking	×	●	
	Fault History	●	●	
Operator Interface	manual start/stop	●	●	
	Auto/remote start	●	●	
	Regular Test	●	●	
	Auto operation LED	●	●	
	Manual operation LED	●	●	
	Common Shutdown LED	●	●	
	Common warning LED	●	●	
	Fail to start LED	●	●	
	Emergency stop(local)	●	●	
	Alphanumeric screen	●	●	
Measurement and Instrumentation	Remote start input active LED	×	●	
	Alarm reset	●	●	
	Engine	Oil pressure	●	●
		Water Temperature	●	●
		Engine Speed	●	●
		Hours Run	●	●
		Number of Starts	●	●
	Alternator	Battery Voltage	●	●
		Coolant Temperature	●	●
		3Phase-L Voltage&Frequency	●	●
		3Phase Current	●	●
		Frequency	●	●
		kWh	●	●
		Apparent Power	●	●
		Active Power and Reactive Power	●	●
Power Factor		●	●	
Per PhasekW, kVar		●	●	
Per Phase KVA	●	●		
Mains Expression	Phase Voltage	●	●	
	Output Power	×	●	
	Grid Line Voltage	×	●	
	Grid Phase Voltage	×	●	
Shutdown Protection and Indication	Grid Frequency	×	●	
	Engine	Low Fuel Level	●	●
		High Fuel Level	×	○
		Low Oil Pressure	●	●
		High Water Temperature	●	●
		Failure to Stop	●	●
	Alternator	Failure to Start	●	●
		Controllable start circles/times	×	●
		Overspeed	●	●
		Under&Over Voltage	●	●
Under&Over Frequency		●	●	
Threshold Warning&Indication	Overcurrent	●	●	
	Earth Leakage	○	○	
	Reverse Power	×	×	
	Reverse kW/r	×	×	
	Low Oil Pressure	●	●	
	Low Water Temperature	○	○	
	High Water Temperature	●	●	
	Low Water Level	●	●	
	Low/High Battery Voltage	●	●	
	Failure to Charge	●	●	
Paralleling Capability	Overcurrent	●	●	
	Overload	●	●	
	Genset Under/Over Voltage	●	●	
	Genset Under/Over Frequency	●	●	
	under/over Speed	●	●	
	High Engine Temperature	●	●	
	Earth Leakage	○	○	
	Synchroscope(Independent Bus)	×	×	
	Active and Reactive Power Control	×	×	
	Synchroscope(Shared Bus)	×	×	
Power Transfer Function	Synchronization Detector	×	×	
	Peak Lopping	×	×	
	Automatic Transfer	○	●	
	Hard Closed Transition	●	●	
	Soft Closed Transition	×	×	
	Gen/Mains Breaker	×	×	
	Gen/Mains Breaker Status Protection	×	×	
	Speed/Voltage Control	×	×	
	Power Indication	×	●	
	Fuel&Solenoid Valve Control	●	●	
Environment	Starter Control	●	●	
	Preheating	○	○	
	Mains Transfer Switch (Standard)	×	×	
	Mains Transfer Switch (Emergency)	×	×	
	Operating Temperature (-40 °C-70 °C)	●	●	
	Ambient Temperature (-25 °C-45 °C)	●	●	
Monitoring Function	Humidity <= 80%	●	●	
	Grid Over/Under Voltage Control	×	●	
	Grid Over/Under Frequency Control	×	●	
	Remote Start Output(Load/No-load)	●	●	
	Optional Relay Output	●	●	
	Remote Telecom Control with All Functions	×	●	
	Engine Instrument Monitoring	●	●	
	Alternator Output Instrument Monitoring	●	●	
	Connection Point with All-around Setting For 6 Users	●	●	
	3 Users Input Connection Point	●	●	
LCD Light Control of Low Light Operation Environment	●	●		
Monitoring Function	Safe PIN Code	●	●	
	RS232/485 Interface	×	×	
	Language Selection	●	●	
	Multi-Language Function	●	●	

# Control System

**Digital, intelligent control system allows easier operation.**

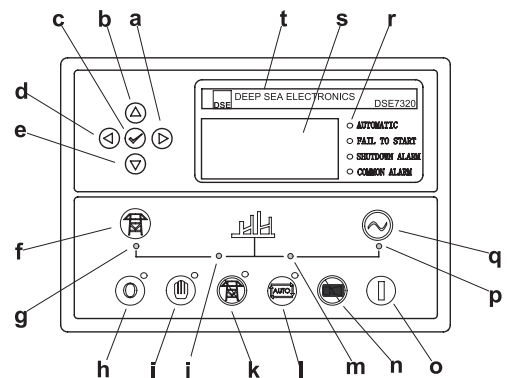
## PLC-7420

PLC-7420 is an advanced control module based on micro-processor, containing all necessary functions for protection of the genset and the breaker control. It can monitor the mains supply, breaker control and automatically start the engine when the mains is abnormal. Accurately measure various operational parameters and display all values and alarms information on the LCD. In addition, the control module can automatically shut down the engine and indicate the engine failure.



### FEATURES

- Microprocessor control, with high stability and credibility
- Monitoring and measuring operational parameters of the mains supply and genset
- Indicating operation status, fault conditions, all parameters and alarms
- Multiple protections; multiple parameters display, like pressure, temp. etc.
- Manual, automatic and remote work mode selectable
- Real time clock for time and date display, overall runtime display, 250 log entries
- Overall power output display
- Integral speed/frequency detecting, telling status of start, rated operation, overspeed etc.
- Communication with PC via RS485 OR RS232 interface, using MODBUS protocol



**Control Panel**

- a Button (next page)
- b Button (increase value / previous item)
- c Button (accept)
- d Button (previous page)
- e Button (decrease value / next item)
- f Button (transfer the load to the mains supply, when in Manual mode only)
- g Mains supply available LED
- h Stop / Reset button
- i Manual button (Manual control mode)
- j Mains supply on load LED
- k Test button (Test mode)
- l Auto button (Auto mode)
- m Genset on load LED
- n Mute/Lamp test button
- o Start button (Manual)
- p Genset available LED
- q Button (transfer the load to the genset, when in Manual mode only)
- r Alarm LED (4 alarm items)
- s LCD display
- t Control module name

## Optional

Engine	Alternator	Generator Set	Fuel System	Canopy
<ul style="list-style-type: none"> <li>• Water Jacket Preheater</li> <li>• Oil Preheater</li> </ul>	<ul style="list-style-type: none"> <li>• Winding Temperature Measuring Instrument</li> <li>• Alternator Preheater</li> <li>• PMG</li> <li>• Anti-damp and anti-corrosion treatment</li> <li>• Anti-condensation heater</li> </ul>	<ul style="list-style-type: none"> <li>• Tools with the machine</li> </ul>	<ul style="list-style-type: none"> <li>• Low fuel level alarm</li> <li>• Automatic fuel feeding system</li> <li>• Fuel T-valves</li> </ul>	<ul style="list-style-type: none"> <li>• Trailer</li> </ul>
Lubricating System	Exhaust System	Cooling System	Control Panel	Voltages
<ul style="list-style-type: none"> <li>• Oil with the machine</li> </ul>	<ul style="list-style-type: none"> <li>• Protection board from hotness</li> </ul>	<ul style="list-style-type: none"> <li>• Front heat protection</li> <li>• Coolant (-30°C)</li> </ul>	<ul style="list-style-type: none"> <li>• Remote control panel</li> <li>• PLC-920</li> <li>• PLC-7420</li> <li>• ATS</li> </ul>	<ul style="list-style-type: none"> <li>• 415/240V</li> <li>• 400/230V</li> <li>• 380/220V</li> <li>• 220/127V</li> <li>• 200-115V</li> </ul>

